

BLUE

Dart Aerospace Ltd.

Date: Tuesday, 14/10/2008 1:10:39 PM
 User: Julie Lecocq

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: BLUE
Job Number	: 42573		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D29381
This Issue	: 14/10/2008 S.O. No. :	Drawing Number	: D29381
Prsht Rev.	: NC	Project Number	:
First Issue	: // Type : SMALL /MED FAB	Drawing Revision	:
Previous Run	: 34662	Material	:
Written By	:	Due Date	: 31/10/2008 Qty: 2 Um: Each
Checked & Approved By	: <u>JUL 08.10.14</u>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STK:

2 X D2938-1UP B 41723

RT 08-10-20

2.0	D29381UP	206 Saddle Left side-unpainted
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
 Lug Assembly-unpainted

3.0	SPRAY PAINTING	SPRAY PAINTING
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Comment: -PRIME
 -PAINT DELFLEET BLUE
 -CLEAR DELFLEET

ml

08 11 09

(2)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

RECEIVE AND INSPECT FOR TRANSIT DAMAGE

5 N/A

5.0	QC14	INSPECT SPRAY PAINT
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Comment: INSPECT SPRAY PAINT

RT 08-11-10

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Part Number: D29381

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
ID & STK USING NEW B/N

57421

08/11/10 (2)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



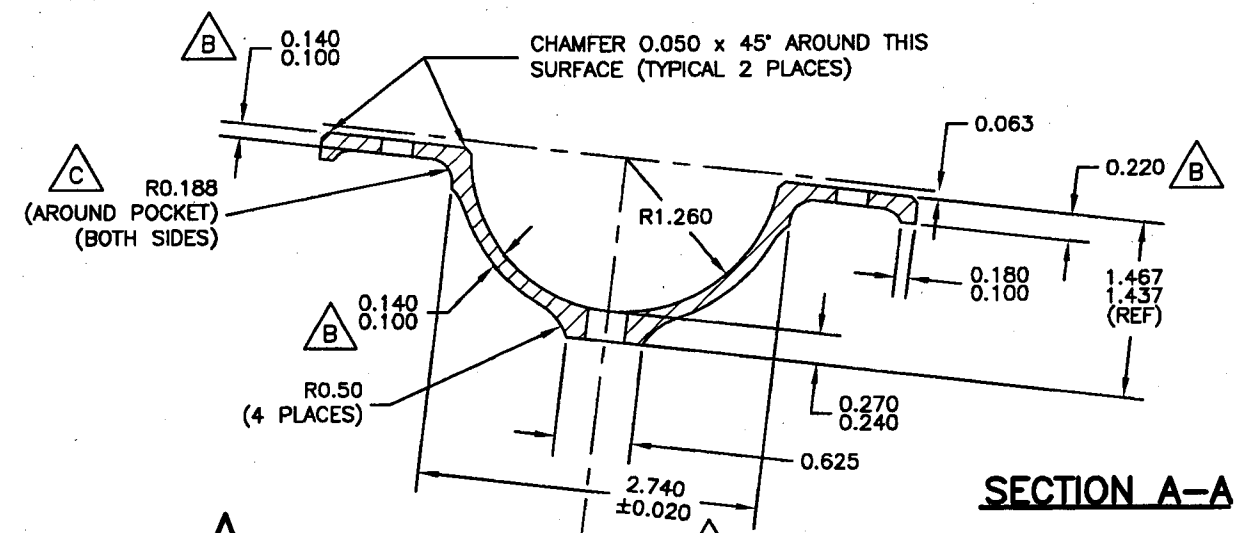
08/11/10

Comment: FINAL INSPECTION/W/O RELEASE

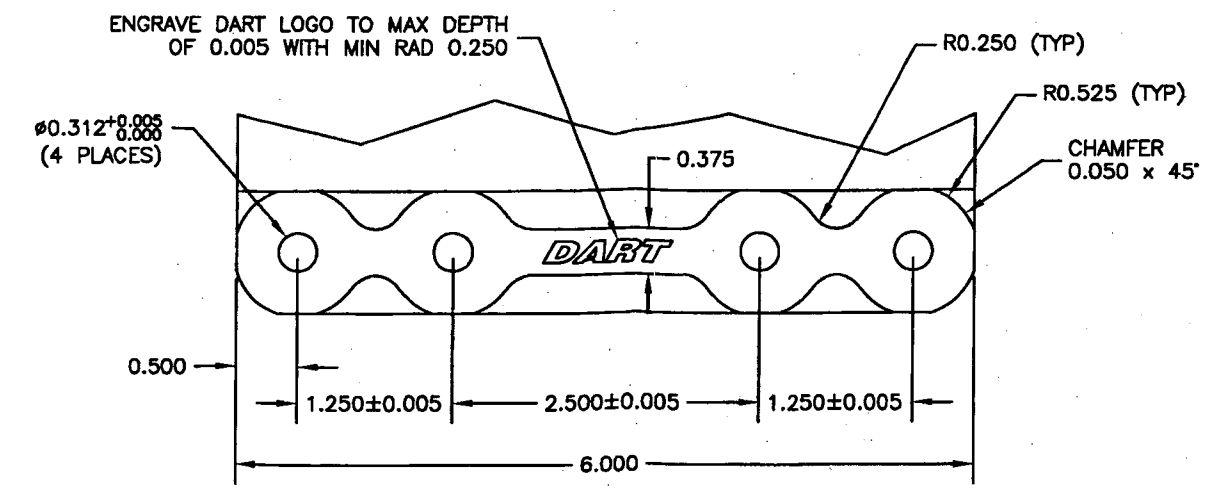
Job Completion



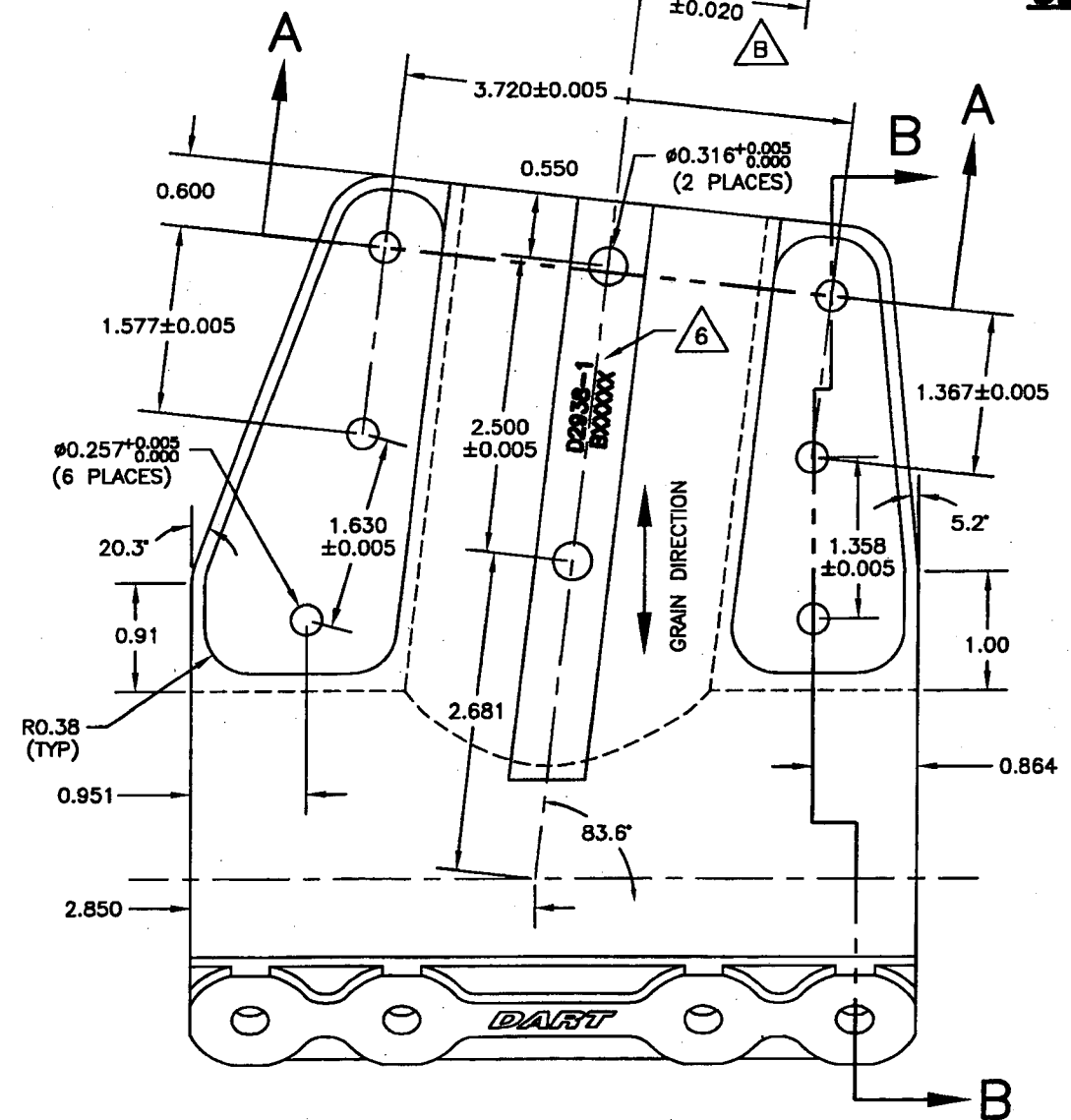
MF 08-11-10



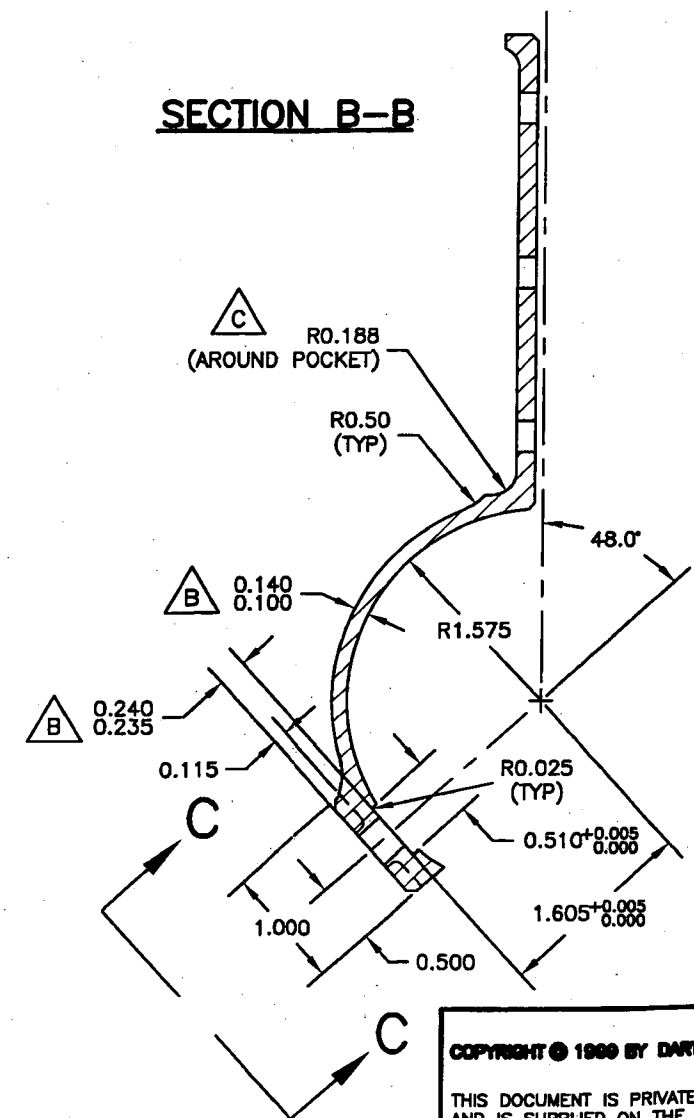
SECTION A-A



VIEW C-C



SECTION B-B



D2938-1 LH SADDLE (SHOWN)
D2938-2 RH SADDLE (OPPOSITE)

- NOTES:**
- 1) MATERIAL: ALUMINUM 7075-T7351 (QQ-A-250/12) (MAKE FROM D6101-003 SADDLE BILLET, 7075)
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
 - 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
 - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 5) ALL DIMENSIONS ARE IN INCHES
 - 6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 42573

C	06.11.09	R0.188 WAS R0.30 TO R0.25
B	00.05.29	CHANGED GEOMETRY AND MATERIAL
A	99.11.12	NEW ISSUE
DESIGN	DRAWN BY	DART DART AEROSPACE USA, INC. BELLEVUE, WA
CHECKED	APPROVED	DRAWING NO. D2938
DATE		TITLE SADDLE OUTSIDE
06.11.09		SCALE 2:3

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RELEASED
07.02.12